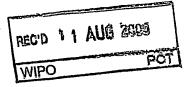
PATENT COOPERATION TREATY





INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACT	ACTION See Form PCT/IPEA/416		
118656	FOR PORTIER ACTION DOCTORAL DISTRICT			
International application No.	International filing date ((day/montlı/year)	Priority date (day/month/year)	
PCT/SE2004/001349	20.09.2004		22.09.2003	
International Patent Classification (IPC) o	r national classification an	d IPC		
B65G 17/20, B65G 47/6	4			
Applicant				
Eton Systems AB et al		· · · · · · · · · · · · · · · · · ·		
This report is the international pre- Authority under Article 35 and transport			is International Preliminary Examining 36.	
2. This REPORT consists of a total	of 3 sheets	, including this cover	r sheet.	
3. This report is also accompanied b	y ANNEXES, comprising	:		
a. Sent to the applicant				
(**************************************			sheets, as follows:	
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).				
		ut which this Author	ity considers contain an amendment that goes	
beyond the di Supplemental	isclosure in the internation	al application as file	d, as indicated in item 4 of Box No. I and the	
l 1				
b. [] (sent to the Internation		, , , , ,	number of electronic carrier(s))	
readable form only a			and/or tables related thereto, in computer to Sequence Listing (see Section 802 of the	
Administrative Instru		contain Box Rotating t	o sequence Listing (see Section 802 of the	
4. This report contains indications re	elating to the following ite	ms:		
Box No. I Basis o	f the report			
Box No. II Priority	,	•	·	
Box No. III Non-es	tablishment of opinion wit	h regard to novelty,	inventive step and industrial applicability	
Box No. IV Lack of				
	oned statement under Article 35(2) with regard to novelty, inventive step or industrial cability; citations and explanations supporting such statement			
Box No. VII Certain	Certain defects in the international application			
<u> </u>				
Date of submission of the demand		Date of completion	of this report	
22.04.2005		27.07.2005		
Name and mailing address of the IPEA/SE		Authorized officer		
Patent- och registreringsverket Box 5055				
S-102 42 STOCKHOLM		Ann Börjeson / MRo		
Faccimile No. +46 0 667 72 00		Tolombara No. 146 0 702 25 00		

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

				PCT/SE.	2004/001349
Box	No. I	Ва	sis of the report		
1.	With r	egard to	o the language, this report is based on the international application cated under this item.	in the langua	age in which it was filed, unless
	This report is based on a translation from the original language into the following language , which is the language of a translation furnished for the purposes of:				
			international search (under Rules 12.3 and 23.1(b))		
			publication of the international application (under Rule 12.4)		
			international preliminary examination (under Rules 55.2 and/or 55.3	3)	
2.	furnish	hed to the re not an	to the elements of the international application, this report is basine receiving Office in response to an invitation under Article 14 are unexed to this report):	sed on (repla referred to in	cement sheets which have been this report as "originally filed"
	닖		ernational application as originally filed/furnished		
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		a sequ	ence listing and/or any related table(s) – see Supplemental Box Relati	ing to Sequen	ce Listing.
3.		The ar	mendments have resulted in the cancellation of:		
		П	the description, pages		
		Ħ	the claims. Nos		
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		H	the sequence listing (specify): any table(s) related to the sequence listing (specify):		
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4.			eport has been established as if (some of) the amendments annexed since they have been considered to go beyond the disclosure as file)).		
			the description, pages		
			the claims, Nos.		
			the drawings, sheets/figs		
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ıŢ	ıj item	ı 4 appli	es, some or all of those sheets may be marked "superseded."		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/SE2004/001349

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1. State	ment
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Novelty (N)	Claims Claims	1-10	YES NO
Inventive step (IS)	Claims Claims	1-10	YES NO
Industrial applicability (IA)	Claims Claims	1-10	YES NO

2. Citations and explanations (Rule 70.7)

Reference is made to the following documents:

D1: US4936222 D2: US3759190

Document D1, which is considered to represent the most relevant state of the art, discloses a product carrier movable along a conveyor track from which the subject-matter of claims 1-10 differs in that the carrier arms are both pivotally suspended from each wheel unit and also pivotally supported in a holder. The carrier also contains a positioning mechanism to maintain a controlled distance between the wheel units. The two arms of the product carrier in D1 are rigidly connected to each other, involving that, if the conveyor is inclined, then the carrier and the carried objects will also be inclined.

Document D2 does not disclose anything about pivotability between carrier arms and the wheel units. Thus, it must be assumed that a rigid connection is present.

By means of the product carrier according to the invention, it is possible to maintain a controlled distance between the wheel units without having a direct and rigid connection between the wheel units, simultaneously allowing the carrier arms and the holder with carried products to hang down substantially vertically, independently of the inclination of the holder.

Thus, the invention defined in claims 1-10 is not previously known and it is not considered obvious to a person skilled in the art. Accordingly, it is novel and considered to involve an inventive step. The invention is industrially applicable.

24-05-2005

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CLAIMS

- 1. A product carrier, moveable along a conveyor track (33, 34) in a conveyor arrangement, and designed as a trolley, which has at least two wheel units (3, 4) which are designed to be moved along the conveyor track, and a carrier arm (5, 6) which is <u>pivotally</u> suspended from each wheel unit and which is provided with carrier members (7, 8) for the products that are to be conveyed, said carrier arms (5, 6) being connected to one another by means of a positioning mechanism (9/45, 50, 51), **characterized in that** the carrier arms (5,6) are pivotally supported in a holder (10) in which the positioning mechanism is arranged and that said positioning mechanism maintains a selected essential distance (a) between the wheel units (3,4) regardless of the inclination of the track.
- 2. The product carrier as claimed in claim 1, **characterized in that** the positioning mechanism (9/45, 50, 51) comprises a parallel guide mechanism which essentially keeps the carrier arms (5, 6) parallel to one another, regardless of the inclination of the track, so that said distance (a) in relation to one another is largely maintained.
- 3. The product carrier as claimed in claim 1, **characterized in that** the positioning mechanism (9) comprises a toothed gearing having a number of gearwheels (19, 20, 21), which are rotatably supported in the holder (10).
- 4. The product carrier as claimed in claim 2 and 3, characterized in that the holder (10) is designed as a box in which the gearwheels (19, 20, 21) are rotatably supported and that the gearwheels comprise two outer gearwheels (19, 20) which are designed to follow the swiveling movements of the carrier arms (5), and an intermediate gearwheel (21) which intermeshes with the outer gearwheels, the two outer gearwheels having the same diameter.

- 5. The product carrier as claimed in claim 2, **characterized in that** the parallel guide mechanism (45, 50, 51) has parallel arms (45, 50, 51), which are directly or indirectly articulated in the carrier arms (5, 6) at a uniform distance.
- 6. The product carrier as claimed in claim 1, **characterized in that** the wheel units (4, 5) can be turned about their axes of rotation (17, 18) for adjustment to curved sections of the conveyor track (33, 34).
- 7. The product carrier as claimed in claim 6, **characterized in that** the distance (a) between the wheel units (5, 6) is variable within narrow limits.
- 8. The product carrier as claimed in claim 7, **characterized in that** the turning of the wheel units (3, 4) is achieved by torsion of the carrier arms (5, 6) about their longitudinal axis.
- 9. A conveyor arrangement comprising a first conveyor (33) and at least a second conveyor (34) together with a number of product carriers (1) designed as trolleys which are moveable along the conveyors for moving products, the first conveyor comprising a continuous track, and the trolleys having wheel units (3, 4) designed to run along the track, and the second conveyor comprising a chain conveyor in the form of a loop of links (36, 37) designed with members for receiving and holding the transported trolleys, said holding members being situated at a selected spacing interval (b) from one another, characterized in that the wheel units (3, 4) have pivotally suspended carrier arms (5, 6), which are connected to one another by means of a positioning mechanism (9/45, 50, 51) for maintaining a selected positional relationship between the wheel units, so that the wheel units essentially maintain an axial distance (a) from one another which largely corresponds to said spacing interval (b), and that the carrier arms are pivotally supported in a holder (10), in which said positioning mechanism is arranged.

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10. The conveyor arrangement as claimed in claim 9, **characterized in that** the reciprocal axial distance (a) is variable within narrow limits for adjustment to changes in the spacing interval (b) of the second conveyor (34).